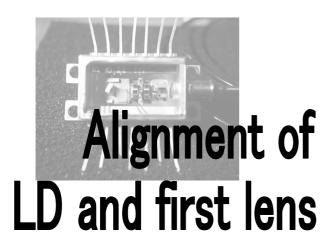
High power LD Alignment System

Model: KS 203

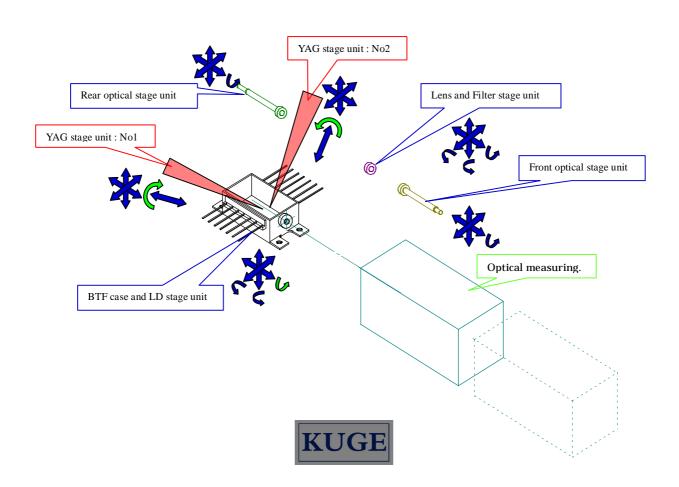




High precision alignment by original high rigidity SUS stage.

High speed alignment by original power meter.

High speed alignment by original multithread software.



YAG stage unit ×2

Automatic stage =X,YZ, Focus.

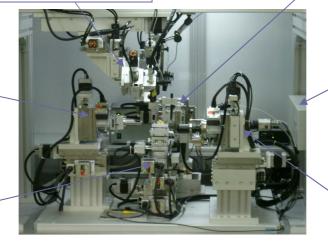
 $Y\!AG$ welding part observation camera is a standard equipment.

YAG angle can also be changed.

Lens and Filter stage unit Automatic stage = $X,Y,Z,\theta x,\theta y,\theta z$

Rear optical stage unit

Automatic stage = $X,Y,Z,\theta z$.



Optical measuring.

: Shooting angle.

: Expansive angle.

Package stage unit

 $\begin{aligned} &Automatic \ stage = X,Y,Z,\theta x,\theta y \\ &Manual \ stage = \theta z \end{aligned}$

Front optical stage unit Automatic stage = $X,Y,Z,\theta z$.

Automatic stage details of each unit.

_				_			
	Axis	Working Range	Resolution		Axis	Working Range	Resolution
BTF case and LD stage unit	PX	± 15mm	0.025 µ m	Rear optical stage unit	RX	± 50mm	0.025 µ m
	PY	± 2.5mm	0.025 µ m		RY	± 15mm	0.025 µ m
	PZ	± 15mm	0.025 µ m		RZ	± 25mm	0.025 µ m
	Pθx	±8°	0.000015°		$R\theta z$	± 135 °	0.00005°
	Рθу	± 135 °	0.00005°		YLX	± 10mm	0.1 µ m
Lens and Filter stage unit	LX	± 25mm	0.025 µ m	YAG stage unit No1	YLY	± 10mm	0.1 µ m
	LY	± 15mm	0.025 µ m		TLF	± 10mm	0.1 µ m
	LZ	± 25mm	0.025 µ m	YAG stage unit No2	YRX	± 10mm	0.1 µ m
	$L\theta x$	± 135 °	0.00005°		YRY	± 10mm	0.1 µ m
	Lθy	± 8	0.000012°		TRF	± 10mm	0.1 µ m
	$L\theta z$	± 8	0.000015°	YAG stage unit	YZ	± 50mm	0.1 µ m
Front optical stage unit	FX	± 50mm	0.025 µ m				
	FY	± 15mm	0.025 µ m				
	FZ	± 25mm	0.025 µ m				
	$F\theta z$	± 135 °	0.00005°				

The main equipment of KS 203

The main mechanism portions	The main control unit			
BTF case and LD stage unit	LD Controller			
Automatic stage = $PX,PY,PZ,P\theta x,P\theta y$	O/E converter.			
Manual stage = $P\theta z$	Stepper motor driver (26 axis)			
BTF holder	Computer			
Lens and Filter stage unit.	Kuge proprietary Cockpit software			
Automatic stage = LX,LY,LZ,L θ x,L θ yL θ z	Stepping motor controller board			
Lens holder	A/D board			
Front optical stage unit	I/O board			
Automatic stage = $FX,FY,FZ,F\theta z$	LCD monitor			
Observation camera	Computer rack			
Fiber holder	YAG welding machine			
Rear optical stage unit	Miyachi or Omron			
Automatic stage = RX,RY,RZ,R θ z	(YAG maker can be chosen by a visitor's hope)			
Fiber holder.				
YAG stage unit × 2				
Automatic stage = YLX,YRX,YLY,YRY,YLF,YRF,YZ				
he observation camera and monitor of a welding portion.				
Anti-vibration table and Protection cover.				



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